

VARIO twist drill set



4-part VARIO twist drill set with 6.8 mm, 8.5 mm, 10.2 mm and 12 mm sizes. Long service life, thanks to high material strength (64 HRC), special cutting geometries suited to impact wrench/drivers and a TiAlN (titanium-aluminium-nitride) coating. The bits experience low levels of wear and friction as well as being heat-resistant to 800 °C. Thanks to the high speeds and number of blows, they can therefore be used in steel up to 900 N/mm². Perfectly suited to the following materials: non-alloyed and alloyed steels up to 900 N/mm², aluminium, brass.

Product number: 6 31 11 050 01 0

Technical data

TECHNICAL DATA

Material	HSS
Coating	Titanium Aluminum Nitride (TiAlN)
Strength	64 HRC
Heat resistance	max. 800°C
Tool Holder	VARIO Bit Shaft

Suitable for the following tools

- > ASCD 18-300 W2 AS
Ready-to-use Set
- > ASCD 18-300 W2 AS
Impact-tapping Set

Application examples



FEIN

