



## VARIO M30 taper for through holes

Long service life, thanks to high material strength (64 HRC), special cutting geometries suited to impact wrench/drivers and a TiAlN (titanium-aluminium-nitride) coating. The bits experience low levels of wear and friction as well as being heat-resistant to 800 °C. Thanks to the high speeds and number of blows, they can therefore be used in steel up to 900 N/mm<sup>2</sup>.|Perfectly suited to the following materials: non-alloyed and alloyed steels up to 900 N/mm<sup>2</sup>, aluminium, brass.

Product number: 6 31 10 036 01 0

### Technical data

#### TECHNICAL DATA

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130 mm

Spiral length

48 mm

Material

HSS

Coating

Titanium Aluminum Nitride (TiAlN)

Strength

64 HRC

Heat resistance

max. 800°C

Tool Holder

VARIO Bit Shaft

Tapping

M 30

Max. Material thickness

45 mm

Weight

0.35 kg

## Application examples

