



## VARIO 8.5 mm twist drill (M10 thread)

Long service life, thanks to high material strength (64 HRC), special cutting geometries suited to impact wrench/drivers and a TiAlN (titanium-aluminium-nitride) coating. The bits experience low levels of wear and friction as well as being heat-resistant to 800 °C. Thanks to the high speeds and number of blows, they can therefore be used in steel up to 900 N/mm².|Perfectly suited to the following materials: non-alloyed and alloyed steels up to 900 N/mm², aluminium, brass.

Product number: 6 31 11 043 01 0

## Technical data

TECHNICAL DATA

L

Spiral length

Material

Coating

Strength

Heat resistance

Tool Holder

Bore Ø

Weight

90 mm

50 mm

HSS

Titanium Aluminum Nitride (TiAIN)

64 HRC

max. 800°C

VARIO Bit Shaft

8.5 mm

0.04 kg

## Suitable for the following tools



- ASCD 18-300 W2 AS
- > ASCD 18-300 W2 AS Ready to-use-top Set
- > ASCD 18-300 W2 AS Ready-to-use Set
- > ASCD 18-1000 W34 AS
- ASCD 18-300 W2 AS Set 5 Ah
- > ASCD 18-1000 W34 AS Set 8 Ah ProCORE

## Application examples







