



VARIO M22 taper for through holes



Long service life, thanks to high material strength (64 HRC), special cutting geometries suited to impact wrench/drivers and a TiAlN (titanium-aluminium-nitride) coating. The bits experience low levels of wear and friction as well as being heat-resistant to 800 °C. Thanks to the high speeds and number of blows, they can therefore be used in steel up to 900 N/mm².|Perfectly suited to the following materials: non-alloyed and alloyed steels up to 900 N/mm², aluminium, brass.

Product number: 6 31 10 033 01 0

Technical data

TECHNICAL DATA

L	110 mm
Spiral length	45 mm
Material	HSS
Coating	Titanium Aluminum Nitride (TiAlN)
Strength	64 HRC
Heat resistance	max. 800°C
Tool Holder	VARIO Bit Shaft
Tapping	M22
Max. Material thickness	33 mm
Weight	0.17 kg

Suitable for the following tools

> ASCD 18-300 W2 AS

> ASCD 18-300 W2 AS
Ready-to-use Set

> ASCD 18-1000 W34 AS

Application examples

