



## VARIO M27 taper for through holes

Long service life, thanks to high material strength (64 HRC), special cutting geometries suited to impact wrench/drivers and a TiAlN (titanium-aluminium-nitride) coating. The bits experience low levels of wear and friction as well as being heat-resistant to 800 °C. Thanks to the high speeds and number of blows, they can therefore be used in steel up to 900 N/mm<sup>2</sup>.|Perfectly suited to the following materials: non-alloyed and alloyed steels up to 900 N/mm<sup>2</sup>, aluminium, brass.

Product number: 6 31 10 035 01 0

### Technical data

#### TECHNICAL DATA

L	130 mm
Spiral length	48 mm
Material	HSS
Coating	Titanium Aluminum Nitride (TiAlN)
Strength	64 HRC
Heat resistance	max. 800°C
Tool Holder	VARIO Bit Shaft
Tapping	M 27
Max. Material thickness	40 mm
Weight	0.28 kg

## Suitable for the following tools

- > ASCD 18-300 W2 AS
- > ASCD 18-300 W2 AS Ready-to-use Set
- > ASCD 18-1000 W34 AS

## Application examples

