

## VARIO 6.8 mm twist drill (M8 thread)



Long service life, thanks to high material strength (64 HRC), special cutting geometries suited to impact wrench/drivers and a TiAlN (titanium-aluminium-nitride) coating. The bits experience low levels of wear and friction as well as being heat-resistant to 800 °C. Thanks to the high speeds and number of blows, they can therefore be used in steel up to 900 N/mm<sup>2</sup>.|Perfectly suited to the following materials: non-alloyed and alloyed steels up to 900 N/mm<sup>2</sup>, aluminium, brass.

Product number: 6 31 11 042 01 0

### Technical data

#### TECHNICAL DATA

|                 |                                   |
|-----------------|-----------------------------------|
| L               | 90 mm                             |
| Spiral length   | 50 mm                             |
| Material        | HSS                               |
| Coating         | Titanium Aluminum Nitride (TiAlN) |
| Strength        | 64 HRC                            |
| Heat resistance | max. 800°C                        |
| Tool Holder     | VARIO Bit Shaft                   |
| Bore Ø          | 6.8 mm                            |
| Weight          | 0.04 kg                           |

Suitable for the following tools

> ASCD 18-300 W2 AS

> ASCD 18-300 W2 AS  
Ready-to-use Set

> ASCD 18-1000 W34 AS

## Application examples

