



BLS 1.6 E

Sheet Metal Shear up to 16 gauge

Easy-to-use, curve-compatible sheet metal shear for cutting and trimming thin sheets.

Product number: 7 230 34 61 09 0

Details

- + Outstanding ergonomics and compact design for optimal mobility of the shear.
- + Good curve precision with low sheet-metal distortion.
- + Indexible cutting blades with four sides for clean and burr-free cutting with low operating costs.
- + Perfect for trimming and cutting.
- + Unrestricted view of the cutting line.
- + Motor with outstanding performance and durability.
- + 16 ft. [5 m] cable.
- + Stainless steel up to 19 gauge [1.0 mm].

Price includes

- + 1 pair of blades (31308072000), mounted
- + 1 allen key 2 mm
- + 1 hand guard, mounted
- + 1 Allen key 1/8 [3] in[mm]

Product feature

- + Reversing blade
- + Variable speed

Application

Curve cuts

++

Coil cuts

++

Inside cutouts

+

Notches

+

+ suitable



++ well suitable

Technical data

TECHNICAL DATA

Power consumption	350 W
Power output	210 W
Strokes	2,300 - 4,800 spm
Cutting speed	26 [8] - 39 [12] ft/min[m/min]
Steel 58,000 lbf/in ²	1/16 [1.6] in[mm]
Steel 87,000 lbf/in ²	3/64 [1.2] in[mm]
Steel 116,000 lbf/in ²	3/64 [1] in[mm]
Non-ferrous metals up to 36,000 lbf/in ²	3/32 [2] in[mm]
Radius of smallest curve	1/2 [15] in[mm]
Cable with plug	16 [5] ft[m]
Weight	3.75 lbs

VIBRATION AND SOUND EMISSION VALUES

Sound pressure level LpA
Measurement uncertainty of
the measured value KpA

82,5 dB
3 dB

Sound power level LWA
Measurement uncertainty of
the measured value KWA

93,5 dB
3 dB

Peak sound value
LpCpeak
Measurement uncertainty of
the measured value KpCpeak

94,9 dB
3 dB

Vibration value 1 α_{hv} 3-
way
Measurement uncertainty of
the measured value K α

4,1 m/s²
1,5 m/s²